



# WEST SYSTEM<sup>®</sup>

## THICKENED EPOXY ADHESIVE

**A two-part, gap-filling epoxy adhesive in a self-metering cartridge.**

For permanent, waterproof, structural gap-filling and gluing. Bonds to wood, metal, fibreglass and concrete. Cures in temperatures as low as 10°C.

**TO USE**—Remove the retaining nut and plug from the cartridge, thread the Static Mixer onto the spout. Further static mixers available on request.

Dispense using a standard caulking gun to fill gaps or apply adhesive to parts. Parts should be clean, dry and sanded. Assemble and clamp parts in position using moderate force within 42 minutes of dispensing. Keep clamps on until fully cured. Continue dispensing through Static Mixer before epoxy gels —about 42 minutes at 21°C. Adhesive may be dispensed without Static Mixer — dispense resin and hardener onto a palette or into a mixing cup and mix thoroughly before applying.

**CURING**—Working time is 42 minutes at 21°C. The mixture will solidify in 5–6 hours - wait 24 hours before applying high loads. Cure time is faster in warmer temperatures—slower in cooler temperatures.

**CLEAN UP**—Remove spills or excess adhesive with absorbent material. Clean residue before it cures with alcohol or acetone. For further technical information please contact your local distributor or contact Wessex Resins. +44 1794 521111; [techinfo@wessex-resins.com](mailto:techinfo@wessex-resins.com)



Irritant



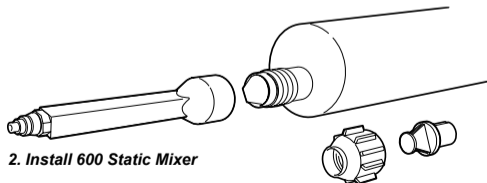
Dangerous for the environment

**SIX 10 Resin** Contains: EPOXY RESIN (Number average MW  $\leq$  700 ), BUTANEDIOLDIGLYCIDYL ETHER, BISPHENOL F EPOXY RESIN, ALKYLGLYCIDYL ETHER  
Irritating to eyes and skin. May cause sensitisation by skin contact. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Keep out of the reach of children. Avoid contact with skin and eyes. If swallowed, seek medical advice immediately and show this container or label. Wear suitable protective clothing, gloves and eye/face protection. This material and its container must be disposed of as hazardous waste. Contains epoxy constituents. See information supplied by the manufacturer.



Corrosive

**SIX 10 Hardener** Contains: POLYOXYPROPYLENEAMINE, Phenol, 2,4,6-tris[(dimethylamino)methyl] reaction products with TETA, FORMALDEHYDE POLYMER WITH PHENOL & TETA, Phenalkamine, TRIETHYLENETETRAMINE, PHENOL  
Harmful by inhalation, in contact with skin and if swallowed. Causes burns. May cause sensitisation by skin contact. Possible risk of irreversible effects. Keep locked up and out of the reach of children. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Wear suitable protective clothing, gloves and eye/face protection. In case of accident or if you feel unwell, seek medical advice immediately (show label where possible). Use only in well-ventilated areas. This material and its container must be disposed of as hazardous waste.



2. Install 600 Static Mixer

1. Remove Retaining Nut and Plug